



DEDICATED EMBROIDERY MACHINE

A Machine That Moves with You

- **Built-in Embroidery Designs and So Much More**

774 built-in embroidery designs, a lineup of Brother Exclusive designs, plus more embroidery designs that include Quilting, 10 French Knot patterns, 3-D Applique, 7 Crochet Couching Patterns, Crochet Lace, and In the Hoop designs, One Point Alphabets, Buttonhole, Couching, 140 Decorative Frames, and 23 fonts.

- **Spacious Embroidery Area**

Plenty of room to create with 8" x 14" embroidery area.

- **2-Point Embroidery Positioning Function with LED Pointer**

Provides precise positioning to show where the needle will drop for all your projects. Reduce fabric waste, save time on re-hooping or adjustment, and achieve professional-quality finishes. Additionally, with the two-point positioning, you can easily align and place embroidery designs along fabric corners or lines.

- **Matrix Copy**

Matrix Copy function automatically arranges repeat designs, saving fabric and time. Create multiple designs in a single hooping for greater efficiency.

- **High-End Features**

Includes an extra blade to cut the thread after bobbin winding is finished and, an extra spool pin for bobbin winding for all your projects, so you can wind the bobbin without removing the main spool thread.

- **Artspira Mobile App¹**

Unleash your creativity like never before! With the Artspira mobile app, turn your own sketches into stunning designs—ready to stitch on your machine. Dive into a world of inspiration by exploring exciting new projects and step-by-step tutorials. Bringing your artistic vision to life has never been this easy and fun!

- **My Stitch Monitor App¹**

The My Stitch Monitor app alerts you when it's time to change the thread and even when your design is finished.

- **Yarn Couching**

Create striking 3-D embroidered letters with yarn. You can also enjoy making new, unique crochet couching projects, using water-soluble stabilizer.

- **Crystal Clear 7" LCD Screen**

Effortlessly move through menus with ease, navigate crystal-clear icons, and edit directly on-screen on the large 7" built-in high-definition LCD display.

¹Free app download and wireless connection required. Compatibility may vary by device, operating system and country.

Basic Features

LCD Display Size (Diagonal) Inches	7"
Display (Number of Colors)	Up to 16,777,216
Stitch Select	Clear Touch Panel
On-Screen Help	•
Built-in Languages	18 (language choices)
On-Screen Editing	•
Work Space	10" x 4.1"
Multiple Pattern Selection	•
Lighting	3 LEDs
Thread Tension	Automatic
Needle Threading System	Advanced Lever
Easy Bobbin Winding	•
Thread Sensor	Upper and Bobbin
Automatic Thread Cutter	•
Quick-Set Bobbin	•
Full USB	1
Computer Connectivity with Update Capability with WLAN	•
WLAN Enabled	•

Embroidery Features

Maximum Embroidery Area (X x Y)	8" x 14"
Maximum Embroidery Speed (Stitches Per Minute)	850 spm
Standard Included Frames	2 (~8"x14" and ~5" x 7")
Built-in Embroidery Designs	774
Built-in Embroidery Lettering Fonts	23
Auto Jump Stitch Trim	•
Resume Function	•
Trial Position/Layout Function	•
Built-in Border Function and Designs	•
Color Sort Feature	•
Appliqué Creator Function	Create Multiple Appliqué in One Hoop
Curving Text on Screen Editing	•
On-Screen Letter Editing	•
Space Reduction Among Embroidery Alphabets	•
Pattern Rotating	0.1, 1, 10, or 90 Degrees
Drag and Drop Editing	•
On-Screen Automatic Density Adjustment	•
Basting Stitch Before Embroidery	•
Forward Backward Stitch	1, 10, 100, 1000
2-Point Embroidery Positioning Function with LED Pointer	•
Alignment of Lettering (Left / Center / Right)	•
Stitch-to-Block Function	•

KEY: • Feature Included — Feature Not Included

EXPEDITION | BX1e

EMBROIDERY

Included Accessories

- Embroidery foot "UH+" with LED pointer
- Embroidery couching foot "Y"
- Yarn guide and yarn threader
- Ball point needle set (75/11 2 needles: Ball point needle for embroidery)
- 75/11 3 needles, 90/14 1 needle
- Bobbin x 10 (One bobbin in machine)
- Bobbin clip x 10
- Seam ripper
- Scissors
- Cleaning brush
- Screwdriver (1 large), (1 small)
- L-shaped screwdriver
- Disc-shaped screwdriver
- Spool cap (large)
- Spool cap (medium) (on machine)
- Spool cap (small)
- Thread spool insert (mini king thread spool)
- Spool net
- Embroidery needle plate cover
- Bobbin case (no color on the screw) (on machine)
- Bobbin cover (on machine)
- Embroidery frame set 360mm(H)×200mm(W) (approx. 14 inches (H) × 8 inches(W))
- Embroidery frame set 180mm(H)×130mm(W) (approx. 7 inches (H) × 5 inches(W))
- Embroidery bobbin thread (#90, white)
- Bobbin center pin and instruction sheet
- Stabilizer material
- Touch pen (stylus)
- Power cord
- Accessory bag
- Extra spool pin and instruction sticker
- 2 large spool stand
- Shell type machine cover
- Basic Operation Manual
- Quick Reference Guide

Machine Specifications

UPC: 012502684220

Weight: 33.66 lbs.

Footprint: 32.09" W x 12.20" H x 20.63" D



For more information, visit
www.brothersews.com or call 1-877-BROTHER

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